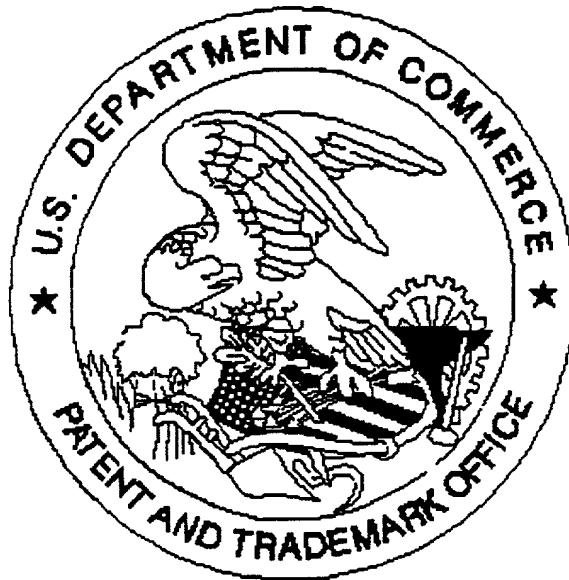


[Table 1]

Raw materials (Vol%)	Example 1	Example 2	Example 3	Example 4	Example 5	Comparative Example 1	Comparative Example 2
Phenol resin	8	12	15	17	20	15	17
Aramid fiber	10	←	←	←	←	←	←
Barium sulfate	22	20	20	←	17	20	←
Calcium hydroxide	5	←	←	←	←	←	←
Mica	15	←	12	10	←	12	10
Potassium titanate	20	←	←	←	←	←	←
Dust	15	←	←	←	←	←	←
Crushed tire powder	5	←	←	←	←	←	←
Result of evaluation							
Crack	○	○	○	○	○	×	×
Wear	○	○	○	○	○	×	△

※ Comparative Example 1: Wet mixing method Comparative Example 2: Conventional dry mixing method
 Examples: Mixing according to the present invention.

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